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Abstract

5 An endless conveyor belt formed of plastic belt
modules and capable of following a curved path. The
modules include first and second module surfaces, i.e.,
a top, product-conveying surface and a bottom, sprocket-
driven surface. An intermediate section extends across
the width of each module transverse to the direction of
belt travel.

10 A plurality of snap-on side guards are mounted in
vertical openings disposed in the belt modules. Each
side guard includes a central post having opposed wings
extending in a forwardly and a rearwardly direction
along the direction of conveyor belt travel. The wings
15 are staggered in the lateral direction so that the
forward wing of a first side guard overlaps with the
rearward wing of an immediately adjacent second side
guard.

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